

Page 1 of 1

All amounts are calculated in domestic currency.

1

Book Amt	
\$873.11	
\$0.00	
12.0000	
0.0000	
0.0000	
\$873.11	
0.0000	

B I L L O F L A D I N G

No: PEC 934403

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 14May15 at 11:29 From PFW
Probill T165647 21263544
Via MANITOULIN TRA
FOB CONCORD
Frt PREPAY AND ADD
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
WEJAY MACHINE PRODUCTS
600 O'CONNOR DRIVE
613-384-1662
KINGSTON, ON K7P 1N3
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-803273- 1 Your PO # 284449
ALUMINUM PLATE 7075-T651

4.00" THICK X 4.0000" X 32.0000" ✓

Heat Number Tag No
9307921 412861

Quantity PCS Wt LBS
3.56 SFT 4 215

TOTAL: Tags PCS LBS
1 4 215

Heat Number *** Chemical Analysis ***
9307921

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR → FAX SEND
TO SHIPPING.
ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 SKID GW 238 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

JS

B I L L O F L A D I N G

No: PEC 934403

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 14May15 at 11:29 From PFW
Probill T165647 21263544
Via MANITOULIN TRA
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Frt PREPAY AND ADD
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
WEJAY MACHINE PRODUCTS

B I L L O F L A D I N G

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

THYSSENKRUPP MATERIALS NA

Certificate of Mill Test Results

PO/Ref

BL PEC-000000-000

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Pg 1/2

PART NO.

Attn:



Constellium



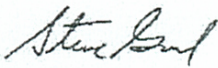
CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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THYSSENKRUPP CA
2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
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THYSSENKRUPP CA
2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

PECKOVERS		110283598		4075		INCLUSION		Serial:20150206-0110283598		Pg 1 of 2	
CUSTOMER PURCHASE ORDER NO. & ITEM PEC-262917						Constellium ORDER NO. 128401					
ALLOY 075	CLAD	TEMPER T651	GAUGE 4.00000 in	WIDTH 48.50000 in	LENGTH 144.50000 in	CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager					
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION ASTM B209-14											
PART NUMBER		B/L NUMBER 36663		DATE SHIPPED 02/06/2015							
WT. SHIPPED 8715.000 LB		NO. OF PIECES 000003		GOVT. CONTRACT NO.							

ALL LOTS ON THIS CERTIFICATION CONFORM TO THE FOLLOWING REQUIREMENTS:

AMS 4045K
AMS QQ-A-250/12A

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1000979695	8,715.000	3,953.054	9307921	01		
1000979695	8,715.000	3,953.054	9307921	02		
1000979695	8,715.000	3,953.054	9307921	03		

Lot: 9307921

Tensile Test (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)	
		Min	Max	Min	Max	Min	Max
LT	02	72.2	73.1	58.9	60.2	12	12.5

Tensile Test (SI)

Direction	Tests	Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)	
		Min	Max	Min	Max	Min	Max
LT	02	498	504	406	415	12	12.5

P-840-1550 REVISED: 10 2014

THYSSENKRUPP MATERIALS NA

Certificate of Mill Test Results

PO/Ref

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

BL PEC-000000-000

Signed by:

Pg 2/2

PART NO.

Attn:



Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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THYSSENKRUPP CA
2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

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THYSSENKRUPP CA
2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

PECKOVERS	110283598	4075	INCLUSION	Serial:20150206-0110283598	Pg 2of2
CUSTOMER PURCHASE ORDER NO. & ITEM PEC-262917			Constellium ORDER NO. 126401		
ALLOY 7075	CLAD	TEMPER T651	GAUGE 4.00000 in	WIDTH 48.50000 in	LENGTH 144.50000 in
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH					
CUSTOMER SPECIFICATION ASTM B209-14					
PART NUMBER		B/L NUMBER 36663		DATE SHIPPED 02/06/2015	
WEIGHT SHIPPED 15.000 LB		NO. OF PIECES 000003		GOVT. CONTRACT NO.	
<p>CERTIFICATION</p> <p>"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."</p> <p>Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA</p> <p><i>Steve Good</i></p> <p>Steve Good - Laboratory Manager</p>					

Chemistry (Actual)

	SI	FE	CU	MN	MG	CR	ZN	TI	ZR
Core	0.08	0.09	1.42	0.01	2.53	0.19	5.58	0.02	0.01

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

QUALITY TEXTS:
AR99-NLR

THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.

CHEMISTRY BY OES: ARKSPARK
CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT
WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557

DUNS Number: 090570149; CAGE Code: 1YW19


Mercury is not a harmful contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.

"END OF CERTIFICATION"

P 10-155D REVISED: 10 2014

Entered by: 019 I.P NO: 417251

Date: 05/20/2008

	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577 Fax: 613 632 1053
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PURCHASE ORDER

Purchase Order ID **PO28449**

Purchase Order Date 5/12/2015

PO Print Date 5/12/2015

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : WEJAY MACHINERY
600 O'CONNOR DRIVE

KINGSTON, ON K7P 1N3
CANADA

FAKED

m132323

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M7075T6B4.000X4.000	7075-T6 BAR 4.000" X 4.000"	5/18/2015	FN	11.00	\$95.76	\$1,053.33
			Yes		f		
			5/18/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: 4 PCS CUT AT 32"

CD 15/05/20

PR 15-05-20

Line Total: \$1,053.33

2	71401-45	PROCUREMENT QUALITY CLAUSES	5/18/2015		1.00	\$0.00	\$0.00
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Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality document

No
5/18/2015

Note:

5/12/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO28449**

Purchase Order Date 5/12/2015

PO Print Date 5/12/2015

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : WEJAY MACHINERY
600 O'CONNOR DRIVE

KINGSTON, ON K7P 1N3
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Total: \$0.00

PO Total: \$1,053.33

CL 4

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 5/12/2015